LUSID TECHNOLOGIES

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TECHNICAL DATA SHEET

GTC762^{BALLISTIC}

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finishing properties, while focusing on the efficiency of the bodyshop. A simple half+full coat application process, with no flash off, allows a repair to be ready to sand and polish in only an

COMPONENTS e



hour.

GH0762F/GH0762M

Ballistic Clear Hardener

GTC762 is a low VOC compliant, high quality clearcoat that is easy to apply with excellent



MIXING RATIO

Mix one (1) part GTC762 clear with one (1) part selected activator.



POT LIFE

35 Min @ 70° F/20° C

CLEAN UP

Use NORTHSTAR Lacquer Thinner or zero VOC solvents. (Check local regulation)

65%

77%

Clear

244 gr/lit (2.05 lbs/gal)

PHYSICAL DATA

Solids wt. (as mixed) Solids by wt. VOC as mixed (restricted areas)



DRY / FLASH TIMES Air Dry at 70° F/20°C Dry for sanding & polishing Tack free Dust free

60-70 minutes 25-30 minutes 15-20 minutes

FLASH POINT

24.8° F/-4° C

FORCE DRY TIMES

15 Min at 104-113° F/40-45°C panel temperature 5 Min at 140-149° F/60-65°C panel temperature

Wear suitable protection



GUN SETUPS

Compliant Gravity Feed Siphon Feed

1.3 mm - 1.4 mm (1/2 + full spray passes)1.3 mm – 1.5 mm

AIR PRESSURES

Conventional at Gun

Gravity Feed

Siphon Feed HVLP at cap



SURFACE PREPARATION

Use NORTHSTAR Clean Wipe (S10) to clean substrate free of grease, dirt, and foreign contaminants.

10 psi

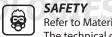
30 – 40 psi

35 – 45 psi

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PPLICATION AT 77° F/25°C





Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.



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